



DuraChrome® Curved-Face Wire Marking Type

DuraChrome produces clear, easy-to-read vertical or horizontal reading legends on insulated wire and other curved surfaces. DuraChrome is available in a range of sizes optimized for marking outside diameters between .035" and .350". DuraChrome is supplied on nineteen point type bodies to fit standard, 1-line typeholders including Kingsley and Ackerman-Gould models. Select "V" series for vertical reading type and "H" series for horizontal reading type.

	Part Number	Description	Wire Diameter	
Vertical	V-019-L	Capital letters	.035"-.045"	
	V-019-N	Numbers	.035"-.045"	
	V-024-L	Capital letters	.039"-.060"	
	V-024-N	Numbers	.039"-.060"	
	V-028-L	Capital letters	.045"-.070"	
	V-028-N	Numbers	.045"-.070"	

	Part Number	Description	Wire Diameter	
Horizontal	H-028-L	Capital letters	.050"-.070"	
	H-028-N	Numbers	.050"-.070"	
	H-038-L	Capital letters	.065"-.100"	
	H-038-N	Numbers	.065"-.100"	
	H-055-L	Capital letters	.095"-.165"	
	H-055-N	Numbers	.095"-.165"	
	H-125-L	Capital letters	.165"-.350" *	
	H-125-N	Numbers	.165"-.350" *	

*diameters greater than .350" require DurAlloy flat-face type —see following page.

VisiMark

VISIMARK
DURALLOY

DBX-419
43-A-2

B-19-521-C

DurAlloy® Flat-Face Hot Stamping Type

DurAlloy produces clear, easy-to-read legends on flat surfaces such as heat-shrink sleeving, nylon cable ties and other thermoplastics. A full range of character sizes provide single or multi-line marking solutions in demanding applications requiring maximum legibility. Twelve and nineteen point type bodies fit standard 1, 2 and 3-line typeholders, including Kingsley and Ackerman-Gould models. *Select "S" series type for 12 pt., multi-line typeholders and "F" or "L" series for 19 pt., single-line typeholders.*

	Part Number	Description	Body Size	Character Size	Specimen
Multi-line	S-063-L	Capital letters	12 pt.	1/16"	ABCDEFGHIJKLMNO
	S-063-N	Numbers	12 pt.	1/16"	0123456789
	S-093-L	Capital letters	12 pt.	3/32"	ABCDEFGHIJK
	S-093-N	Numbers	12 pt.	3/32"	0123456789
	S-109-L	Capital letters	12 pt.	7/64"	ABCDEFGHIJ
	S-109-N	Numbers	12 pt.	7/64"	0123456789
	S-125-L	Capital letters	12 pt.	1/8"	ABCDEFGH
	S-125-N	Numbers	12 pt.	1/8"	012345678
Single-line	F-063-L	Capital letters	19 pt.	1/16"	ABCDEFGHIJKLMNO
	F-063-N	Numbers	19 pt.	1/16"	0123456789
	F-078-L	Capital letters	19 pt.	5/64"	ABCDEFGHIJKL
	F-078-N	Numbers	19 pt.	5/64"	0123456789
	F-093-L	Capital letters	19 pt.	3/32"	ABCDEFGHIJK
	F-093-N	Numbers	19 pt.	3/32"	0123456789
	F-109-L	Capital letters	19 pt.	7/64"	ABCDEFGHIJ
	F-109-N	Numbers	19 pt.	7/64"	0123456789
	F-125-L	Capital letters	19 pt.	1/8"	ABCDEFGH
	F-125-N	Numbers	19 pt.	1/8"	012345678
	F-156-L	Capital letters	19 pt.	5/32"	ABCDEFG
	F-156-N	Numbers	19 pt.	5/32"	0123456
	F-187-L	Capital letters	19 pt.	3/16"	ABCDEF
	F-187-N	Numbers	19 pt.	3/16"	01234
	F-250-L	Capital letters	19 pt.	1/4"	ABCD
	F-250-N	Numbers	19 pt.	1/4"	0123
	L-250-L	Lower case letters	19 pt.	1/4"	abcd

DuraChrome® and DurAlloy® Symbols

Today, the requirement for special symbols and characters is often the rule rather than the exception. Our DuraChrome and DurAlloy symbol selection includes the most commonly used and the most difficult to find. Order just the symbols you need now, or save time and money by ordering a complete set. We can also create custom symbols and dies to meet your exact specifications—and usually in just a few days. Call our type specialists for more information.

Part Number	Symbol	DurAlloy all sizes	DuraChrome horizontal sizes	DuraChrome vertical sizes
S-1	Hyphen	-	-	-
S-2	Plus Sign	+	+	+
S-3	Period	.	.	.
S-4	Diagonal	/	/	/
S-5	Right or Up Arrow	→	→	↑
S-6	Left or Down Arrow	←	←	↓
S-7	Left Parentheses	(	(	
S-8	Right Parentheses	)	)	
S-9	Pound Sign	#	#	
S-10	Asterisk	*	*	
S-11	Quote Mark	"	"	
S-12	Comma	,	,	
S-13	Apostrophe	'	'	

Note: Symbols S-1 through S-6 are sold individually or in six-piece sets. Symbols S-7 through S-13; individual symbols only.

VisiMark Type Spacer Sets

Say good-bye to common lead spacers! VisiMark LumAlloy spacers are made from a tough aluminum alloy for fast, even heating with no spacer distortion or melting—even at temperatures up to 1,000° F. LumAlloy's low-profile spacer design prevents *ghosting*, the unwanted foil transfer that can often appear above or between type characters. LumAlloy sets contain thirty-two spacers, in three assorted widths. Use with both DuraChrome and DurAlloy type.

Part Number	Description	Set Contains	
SPS-12	12pt. Spacer Set	four	1/2" spacers
		eight	1/4" spacers
		twenty	1/16" spacers
SPS-19	19pt. Spacer Set	four	1/2" spacers
		eight	1/4" spacers
		twenty	1/16" spacers

Switching from Kingsley type?

It's easy to step up to VisiMark quality and performance—and you'll save as much as 39% in the process. Switching is simple because all VisiMark type fits perfectly in your existing Kingsley typeholders. Use the table below to find the Kingsley part numbers you normally order, then match them to the corresponding VisiMark part numbers to the right.

if you use Kingsley...

order VisiMark...

Kingsley vertical curved				DuraChrome vertical sets or			Individual characters	
	Zinc		Steel	Alpha set	Number set	Symbol set	Letter, Number, Symbol	
Curved-face	•	VCS-19	or	VCSS-19	V-019-AS	V-019-NS	V-019-SS	V-019-L-(), N-(), S-()
	VC-24* or	VCS-24	or	VCSS-24	V-024-AS	V-024-NS	V-024-SS	V-024-L-(), N-(), S-()
	•	VCS-28	or	VCSS-28	V-028-AS	V-028-NS	V-028-SS	V-028-L-(), N-(), S-()
Kingsley horizontal curved				DuraChrome horizontal sets or			Individual characters	
	Zinc		Steel	Alpha set	Number set	Symbol set	Letter, Number, Symbol	
	DSA-XC or	DCS	or	DCSS	H-028-AS	H-028-NS	H-028-SS	H-028-L-(), N-(), S-()
	RSA-XC or	RCS	or	RCSS	H-038-AS	H-038-NS	H-038-SS	H-038-L-(), N-(), S-()
	SA-X or	SCS	or	SCSS	H-055-AS	H-055-NS	H-055-SS	H-055-L-(), N-(), S-()
	LA-X or	LCS	or	LCSS	H-125-AS	H-125-NS	H-125-SS	H-125-L-(), N-(), S-()
Kingsley horizontal flat 12pt body				DurAlloy S Series flat sets or			Individual characters	
	Zinc		Steel	Alpha set	Number set	Symbol set	Letter, Number, Symbol	
Flat-face	TX-1203* or	TSS2116	or	TSS-2116	S-063-AS	S-063-NS	S-063-SS	S-063-L-(), N-(), S-()
	TX-1206* or	TSS2564	or	TSS-2564	S-093-AS	S-093-NS	S-093-SS	S-093-L-(), N-(), S-()
	TX-1208 or	TSS2764	or	TSS-2764	S-109-AS	S-109-NS	S-109-SS	S-109-L-(), N-(), S-()
	TX-1210* or	TSS2180	or	TSS-2180	S-125-AS	S-125-NS	S-125-SS	S-125-L-(), N-(), S-()
Kingsley horizontal flat 19pt body				DurAlloy F Series flat sets or			Individual characters	
	Zinc		Steel	Alpha set	Number set	Symbol set	Letter, Number, Symbol	
	•	•		TSS-9116*	F-063-AS	F-063-NS	F-063-SS	F-063-L-(), N-(), S-()
	TX-1906* or	•	or	TSS-9564*	F-078-AS	F-078-NS	F-078-SS	F-078-L-(), N-(), S-()
	•	•		TSS-9332*	F-093-AS	F-093-NS	F-093-SS	F-093-L-(), N-(), S-()
	TX-1908* or	•	or	TSS-9764*	F-109-AS	F-109-NS	F-109-SS	F-109-L-(), N-(), S-()
	TX-1910 or	TSS9180	or	TSS-9180	F-125-AS	F-125-NS	F-125-SS	F-125-L-(), N-(), S-()
	TX-1810 or	TSS9180	or	TSS-9180	F-125-AS	F-125-NS	F-125-SS	F-125-L-(), N-(), S-()
	TX-1812 or	TSS9532	or	TSS-9532	F-156-AS	F-156-NS	F-156-SS	F-156-L-(), N-(), S-()
	TX-1818 or	TSS9316	or	TSS-9316	F-187-AS	F-187-NS	F-187-SS	F-187-L-(), N-(), S-()
	•	TSS9140	or	TSS-9140	F-250-AS	F-250-NS	F-250-SS	F-250-L-(), N-(), S-()
	TX-1818 LC lower case			L-250-LC				L-250-L-()

* these sizes may no longer be available from Kingsley

Protect your Type with VisiMark Type Boxes

When you make type the way we do, you don't cut corners on boxes. We build ours from solid wood to safely handle hot type straight from your machine. We use heavy-duty handles that stand up to the weight of a full box and add a sliding lid that won't flop open if you accidentally drop one. Each box holds over 300 pieces of type, special characters and spacers in forty-nine, individual compartments to keep your investment safe and organized.

