

Spring Actuated U-Model Presses

Applications

- Marking
- Riveting
- Staking
- Forming
- Punching
- Bending
- Notching
- Crimping

Benefits

- Simple to setup
- Safe and easy to operate
- Excellent repeatability
- Consistent impact regardless of product thickness
- Impact adjustable by increasing impact spring tension
- Work piece is held by press prior to impact

Standard Features

- Two "T" slots in base
- Gear and rack drive

Other Items Included

- Wrench Set
- Additional Impact Springs

***Operating Controls sold separately**

MC-19U, MC-21U, MC-35U



	MC-19U	MC-21U	MC-35U
Max. Impact	3/4 ton	3-3/4 tons	7-1/2 tons
Max. Stroke	1"	1-7/8"	2"
Shank Size	6mm dia x 27mm	10mm dia x 38mm	16mm dia x 48mm
Impact Springs Included (mm)	Medium (2.5) Light (2.2) X-Light (2.0)	Heavy (3.8) Medium (3.5) Light (3.0)	X-Heavy (7.5) Heavy (7.0) Medium (6.5)
Net Weight	20 lbs.	45 lbs.	130 lbs.
Air Pressure Req.	40/90 PSI	40/90 PSI	50/100 PSI
Free Travel Prior to Trip	1-1/16"	1-11/16"	2-3/8"

Energy Sections

- Keep on hand as an impact press spare part for quick changeover
- Can be integrated into another machine or fixture
- MC11/19 (3/4 tons), MC18/21 (3-3/4 tons), MC30/35 (7-1/2 tons)

